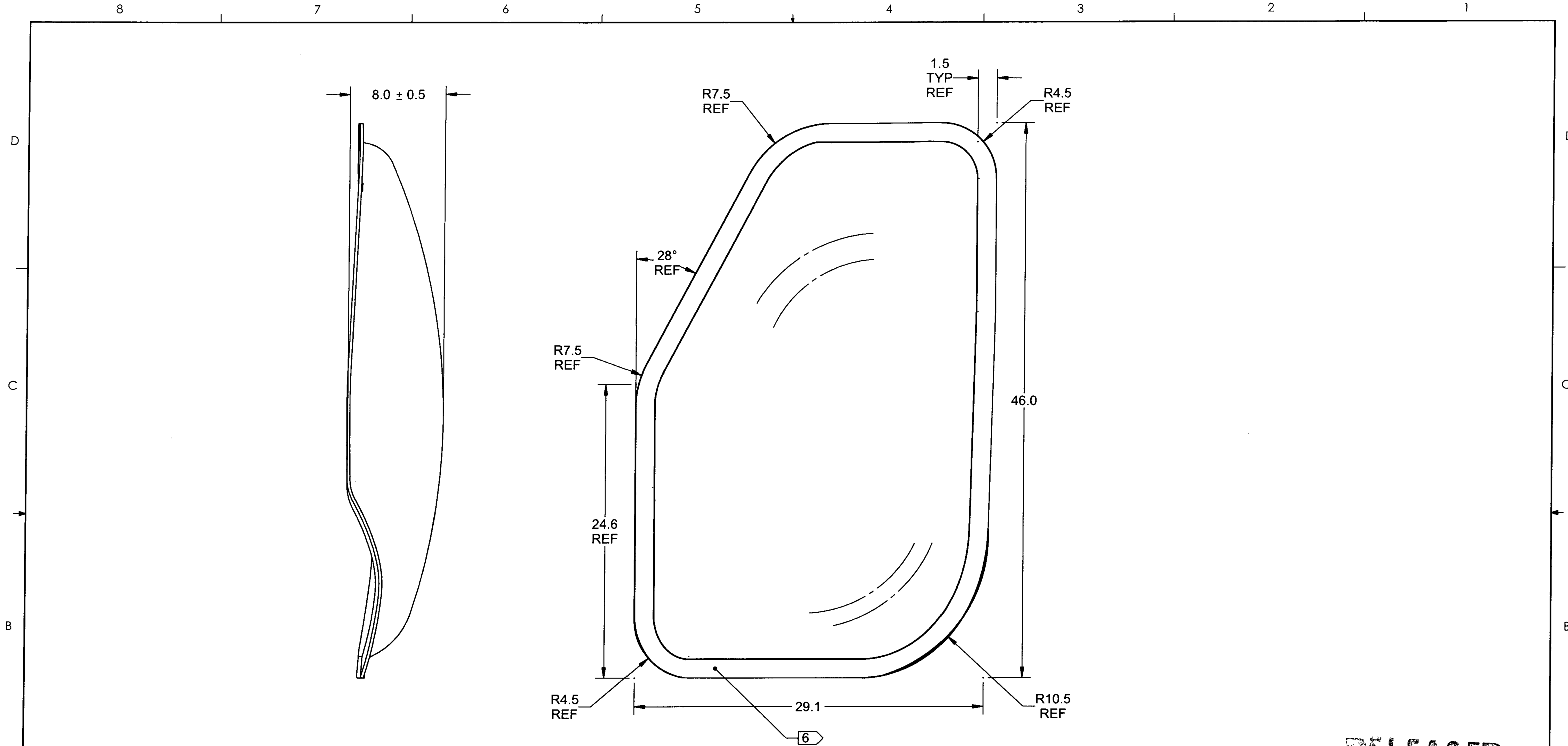


D3888-1 FULL HEIGHT COMFORT WINDOW (LH)

D3888-2 FULL HEIGHT COMFORT WINDOW (RH)

RELEASED
2012-03-08

A	NEW ISSUE	AP	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	SP	DRAWING NO.	REV. A
MFG. APPR.	DA	D3888	SHEET 1 OF 3
APPROVED	UP	TITLE	SCALE
DE APPR.	TH	FULL HEIGHT COMFORT WINDOW NTS	
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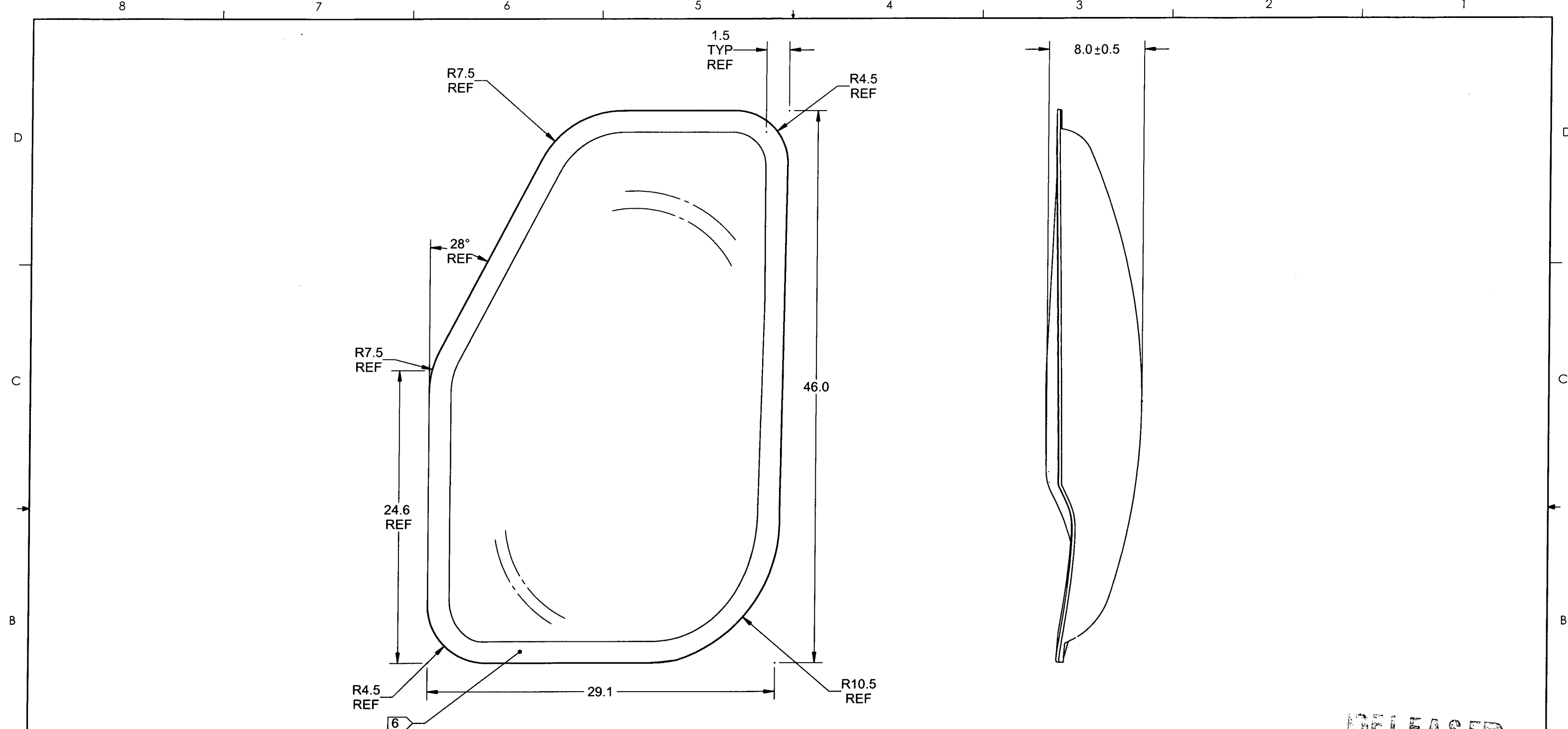


D3888-1 FULL HEIGHT COMFORT WINDOW (LH)

RELEASED
2012-03-08

- NOTES:**
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1, GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.177 THICK (REF. DART SPEC. M-ACRYLIC-S.177)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N "D3888-1" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE, USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS
 - 7) WEIGHT: 8.90 lbs
 - 8) THERMOFORM PER DART QSI 022 USING DT8992
 - 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	AP	D3888	SHEET 2 OF 3
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	COMFORT WINDOW	NTS
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D3888-2 FULL HEIGHT COMFORT WINDOW (RH)

RELEASED
2012-03-08

- NOTES:**
- 1) MATERIAL: PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1, GRADE C OR POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.177 THICK (REF. DART SPEC. M-ACRYLIC-S.177)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
 - 6) IDENTIFICATION: ENGRAVE P/N "D3888-2" & B/N "BXXXXX" ON FLANGE WITHIN 0.25" OF BUBBLE, USE 0.125" LETTERS TO MAX. DEPTH OF 0.005" PER DART QSI 044 6.4 WITH VIBRATING STYLUS
 - 7) WEIGHT: 8.90 lbs
 - 8) THERMOFORM PER DART QSI 022 USING DT9794
 - 9) MINIMUM THICKNESS AFTER FORMING IS 0.090"

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	AP	D3888	SHEET 3 OF 3
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	FULL HEIGHT COMFORT WINDOW	NTS
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